

WHAT IS CLAIMED IS:

1. A method for forming a planar, non-polar, a-plane gallium nitride (GaN) film on a substrate, comprising:
 - (a) loading a substrate into a reactor;
 - 5 (b) heating the reactor to a growth temperature;
 - (c) reducing the reactor's pressure to a desired deposition pressure, wherein the desired deposition pressure is below atmospheric pressure;
 - (d) initiating a gaseous hydrogen chloride (HCl) flow to a gallium (Ga) source to begin growth of the a-plane GaN film directly on the substrate, wherein the gaseous HCl reacts with the Ga to form gallium monochloride (GaCl);
 - 10 (e) transporting the GaCl to the substrate using a carrier gas that includes at least a fraction of hydrogen (H₂), wherein the GaCl reacts with ammonia (NH₃) at the substrate to form the GaN film; and
 - (f) after a desired growth time has elapsed, interrupting the gaseous HCl flow,
- 15 returning the reactor's pressure to atmospheric pressure, and reducing the reactor's temperature to room temperature.
2. The method of claim 1, wherein the substrate is a sapphire substrate,
- 20 3. The method of claim 1, wherein the substrate is coated with a thin film of GaN, aluminum nitride (AlN), or aluminum gallium nitride (AlGaN).
4. The method of claim 2, wherein the substrate is coated with a nucleation layer deposited either at low temperatures or at the growth temperature.
- 25 5. The method of claim 1, wherein the substrate is a free-standing GaN, aluminum nitride (AlN), or aluminum gallium nitride (AlGaN) film.

6. The method of claim 1, further comprising evacuating the reactor and backfilling the reactor with purified nitrogen (N₂) gas to reduce oxygen and water vapor levels therein before heating the reactor.

5 7. The method of claim 1, further comprising nitridating the substrate, at a temperature in excess of 900°C;

8. The method of claim 7, wherein the nitridating step comprises adding anhydrous ammonia (NH₃) to a gas stream in the reactor to nitridate the substrate.

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9. The method of claim 1, wherein the heating step (b) comprises heating the reactor to the growth temperature of approximately 1040°C, with a mixture of hydrogen (H₂) and nitrogen (N₂) flowing through all channels in the reactor.

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10. The method of claim 1, wherein the gaseous HCl reacts with the Ga at a temperature in excess of 600°C to form the GaCl.

11. The method of claim 1, wherein the desired deposition pressure ranges from 5 to 100 Torr.

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12. The method of claim 1, wherein the desired deposition pressure is approximately 76 Torr.

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13. The method of claim 1, wherein typical growth rates for the GaN film range from 1 to 50 μm per hour.

14. The method of claim 1, wherein the interrupting step (f) further comprises including anhydrous ammonia (NH₃) in a gas stream to prevent decomposition of the GaN-film during the reduction of the reactor's temperature.

15. The method of claim 1, wherein the interrupting step (f) further comprises cooling the substrate at a reduced pressure between 5 and 760 Torr.

5 16. A device manufactured using the method of claim 1.

17. The device of claim 16, wherein the device is a laser diode, light-emitting diode or transistor.

10 18. A planar, non-polar, a-plane gallium nitride (GaN) film deposited on a substrate, wherein the GaN film is created using a process comprising:

- (a) loading a substrate into a reactor;
- (b) heating the reactor to a growth temperature;
- (c) reducing the reactor's pressure to a desired deposition pressure, wherein the desired deposition pressure is below atmospheric pressure;
- (d) initiating a gaseous hydrogen chloride (HCl) flow to a gallium (Ga) source to begin growth of the a-plane GaN film directly on the substrate, wherein the gaseous HCl reacts with the Ga to form gallium monochloride (GaCl);
- (e) transporting the GaCl to the substrate using a carrier gas that includes at least a fraction of hydrogen (H₂), wherein the GaCl reacts with ammonia (NH₃) at the substrate to form the GaN film; and
- (f) after a desired growth time has elapsed, interrupting the gaseous HCl flow, returning the reactor's pressure to atmospheric pressure, and reducing the reactor's temperature to room temperature.

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